

## Declaration of compliance

29352 - Ergonomic Aluminium Handle, 1310 mm, Green Regarding following items:

29372 - Ergonomic Aluminium Handle, 1505 mm, Green

Business operator: Vikan A/S

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Materials:

Polypropylene 97 %, green masterbatch 2 % and foamer 1% in the handle. **Polypropylene** 

Monomers and additives used to manufacture this grade are listed in Commission Regulation (EU) No. 10/2011 of 14. January 2011 on plastic materials and articles intended to come into contact with foodstuffs. Current amendments 321/2011 (1. April 2011), 1282/2011 (10. December 2011), 1183/2012 (30. November 2012), 202/2014 (3. March

2014) and 2015/174 (5. February 2015) are included.

No monomers with specific migration limit (SML) are used. Additives with specific migration limit are used.

This material contains one or more dual use additives. The identity of this/these substance(s) can be disclosed for testing purposes upon special request.

Green masterbatch and foamer:

Monomers and additives used to manufacture this grade are listed in Commission Regulation (EU) No. 10/2011 of 14. January 2011 on plastic materials and articles intended to come into contact with foodstuffs. Current amendments 321/2011 (1. April 2011), 1282/2011 (10. December 2011), 1183/2012 (30. November 2012), 202/2014 (3. March 2014) and 2015/174 (5. February 2015) are included.

Following monomers and additives with specific migration limit (SML) are used in the green masterbatch: Ref no. 24500/89040, cas no. 57-11-4, Stearic acid; ref no. 13380/25600/94960, cas no. 77-99-6, 1,1,1trimethylolpropan and ref. no 68320, cas no. 2082-79-3, octadecyl-3-(3,5-di-tert-butyl-4- hydroxyphenyl) propionat. Calculations have proven that the product meets the requirement regarding the SML.

Following dual use additives are used: Carbonic acids (salts), Glycerol esters, Silicon dioxide and Stearic acid.

Regarding the foamer following additives with specific migration limit (SML) are used: Vinyl acetat, Cas no. 108-05-4 with SML 12.00 mg/kg and 2,6-Di-tert-Butyl-p-cresol (BHT), Cas no. 128-37-0 with SML 3.00 mg/kg.

The product meets the requirement regarding SML for both materials either by product test (Vinyl acetate) or by calculation (BHT).

Aluminium tube

Aluminium Alloy 5449 welded tubes comply with the maximum permissible content of elements for foodstuff application conform EN 602:2004 (Aluminium and aluminium alloys - Wrought products - Chemicals composition of semi-finished products used for the fabrication of articles for use in contact with foodstuff).

All raw materials in this product are in compliance with FDA (Food and Drug Administration in the USA) CFR 21. FDA:

EU Commission: In accordance with EU Commission Regulation no. 1935/2004 of October 2004 the product is intended for food

contact. The product can be marked with the "glass & fork" symbol on the packaging or on the product itself through

moulding.

The product is produced according to EU Commission Regulation no. 2023/2006 of 22. December 2006 on good

manufacturing practices for materials and articles intended to come into contact with food (GMP).

Overall migration tests are made on similar products. The products meet the requirements regarding overall migration to 50 % ethanol, 3 % acetic acid and olive oil for 30 minutes at 80°C followed by 10 days at 40°C.

Direct food contact: Max. temp. 80 °C

Min. temp.: -20 °C Other usage temperature:

Max. temp.: 100 °C

It is recommended that equipment is cleaned, disinfected and sterilised, as appropriate to it's intended use, before General:

use.

It is also important to clean, disinfect and sterilise equipment as appropriate after use, using the appropriate

decontamination chemicals, concentrations, times and temperatures.

Appropriate equipment decontamination will minimise the risk of microbial growth and cross contamination and will

maximise the efficiency and durability of the equipment.

Max. Wash temp.: 121 °C

\_ L. Bist

21st September 2016 Date:

Stine Lønnerup Bislev

Made by: Hygiene and Compliance Manager